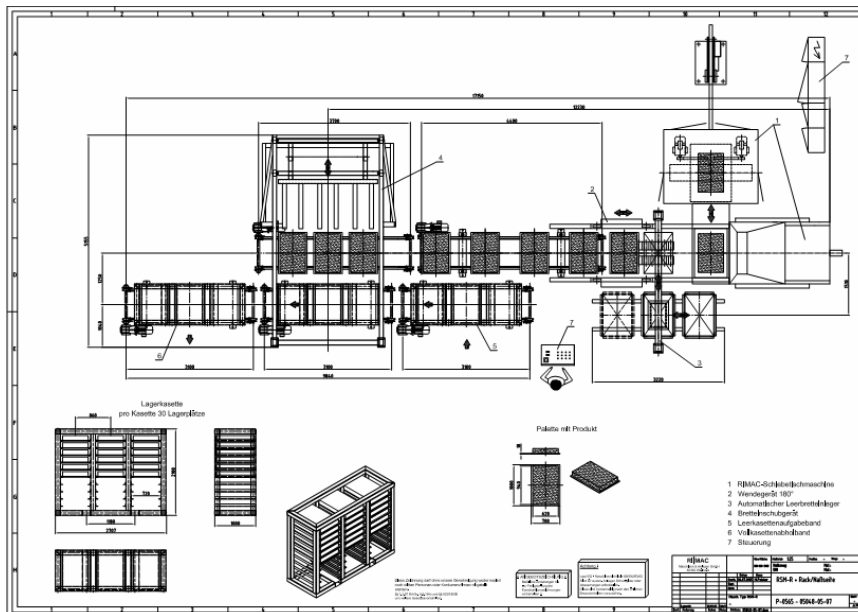


RAC Mobile Racking System

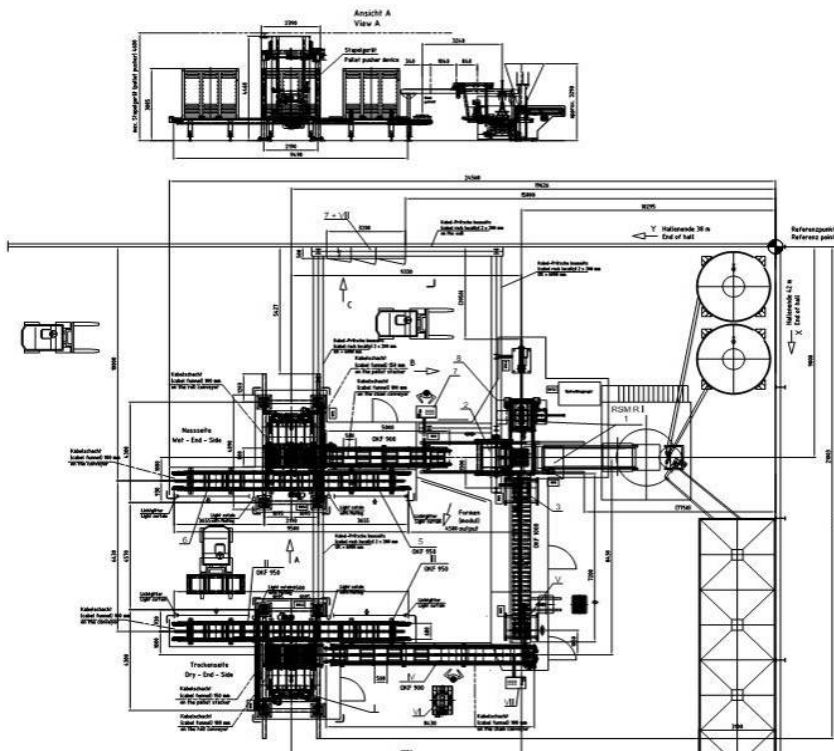


RAC Mobile Racking System for RFS Flat Stack; for e.g. 3 x 10 pallets per fork lift ride



RAC Mobile Racking System („Mc Donald“) with automated wet-end Step 1 Example dimensions: Sheet 600 x 750 mm [Length, wide]

Rack 2300 x 800 x 2140 mm with 36 sheets, product height up to 70 mm
 if only every second sheet, i.e. with 18 sheets, product height up to 200 mm



Complete plant layout with RSM Sliding Bed Machine and RAC Racking System for wet-end and dry-end

Advantages of the system:

- Flexible storage area independent of production plant.
- High products possible by using every second rack shelf only
- Suitable for all products of RSM Sliding Bed Machine, RTM Turn Table Machine and for third make machine products.
- Modular concept; you can start with wet- end; subsequent attachment of Pack Builder RPV with vertical strapping or RPA Flexible Automat at dry- end of plant possible.

Description of the plant:

The mobile Rack System for RFS flat stack basically consists of an elevator on wet-end and a lowerator on dry-end.

The elevator takes over 3 loaded pallets, lifts them up to transfer height selected and delivers pallets to transport system for intermediate storage.

This transport system is brought to the drying chamber by means of fork lift.

The lowerator takes over from transport system 3 loaded pallets with dried products and feeds them to the packaging line.

Loading and placing of transport system for fork lift transport fully-automatic by means of accordant buffer system.

Following the dry-end products can be taken off and can be fed to processing line and packaging e.g. RPV or RPA.

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